

To all economic operators who requested the Tender Dossier

Re:

Additional information no. 1 to tender conditions (pursuant to s. 49 (4) of the Act No. 137/2006 Sb. on public contracts, as amended on the day of commencement of the contract award procedure (hereinafter referred to as "the PCA") and contract notice in accordance with s. 147 (8) of the PCA

Name of the public contract:	Equipment for Development of Incremental Forming
Contract registration number:	367135
Contracting Authority:	University of West Bohemia in Pilsen
Registered office:	Univerzitní 8, Plzeň, 30614, Czech Republic
Registration number:	497 77 513
Representative of the Contracting Authority:	Advokátní kancelář Volopich, Tomšíček & spol., s.r.o. with its registered office at Vlastina 23, 323 00, Plzeň, Czech Republic
Registration number:	02476649

Additional information pursuant to s. 49 (4) of the PCA

Pursuant to s. 49 (4) of the PCA, the representative of the Contracting Authority hereby provides all economic operators who collected the Tender Dossier for the public contract with the following additional information to the tender conditions:

With regard to the Contracting Authority's needs and the objectives of the RTI project, the Contracting Authority decided to specify in greater detail the article no. 3.1 of the Tender Dossier in the following sections:

HEATING EQUIPMENT SPECIFICATIONS

- The Contracting Authority requires induction heating (material to be heated: steel).
- The heating device shall allow the stock to be heated to the forming temperature in synchronism with the rolling device.
- The heating temperature shall be controllable over the range of no less than 25-1250 °C.
- Heated stock diameter range: 12 – 30 mm.
- **Heated stock length range: 800 – 1500 mm.**
- Minimum output (for 30 mm-diameter bars): 400 kg/hour.
- Minimum installed medium-frequency power: 220 kW.
- The position of the heating device shall be adjustable along the longitudinal axis of the equipment.
- Temperature measurement shall be provided with two-colour pyrometers or other appropriate

instruments.

- The permitted deviation from the reference temperature shall be no more than +/- 5 °C along the longitudinal axis of the stock at the point of entry between rolls (in stock with a constant cross-section).

SPECIAL SPECIFICATIONS AND REQUIREMENTS

- **Heating chamber (part of the final cooling section) with a temperature control range up to 550 °C and a capacity for at least one final rolled product with the length of 3 m.**
- Temperature measurement in no less than four locations (as described in the Specifications for Data Acquisition) shall be provided using two-colour pyrometers or other appropriate instruments.
- The entry table with a minimum length of 2 m shall allow the stock to be fed either to the inductor for heating or directly to the rolling device (there must be an option to enter stock which was pre-heated in furnace in order to allow rolling of non-magnetic steels).
- Handling table for removing final products with lengths of 6 m and for their cooling down to room temperature. This section of the equipment shall allow the rolled products to be cut using a disc saw to any pre-defined length or to cut off heads and tails of the products.
- Overload protection for the entire system (protecting the components of the equipment and the tools from mechanical damage resulting from overload).
- The layout of the equipment shall permit installation in the designated location of the RTI/LET hall. The maximum footprint shall be 14 m × 5 m.
- **If the machine is to be connected to compressed air supply, account shall be taken of the fact that the compressed air quality is defined on the part of the Contracting Authority by the ISO 8573 standard no. 1:4; with the maximum air pressure of 8 bar, and that, where required by the machine, the scope of delivery shall include a filter, a separator and dehumidifiers.**

Substantiation of updates:

The Contracting Authority decided to update the tender conditions in response to the space constraints and the requirements for handling workpieces. In respect of the connection of the Equipment to the compressed air supply, this represents a necessary condition for compatibility and trouble-free commissioning and operation of the system.

Notification by the Contracting Authority Pursuant to s. 147 (8) of the PCA

As stipulated in s. 147 (8) of the PCA, the representative of the Contracting Authority hereby notifies all economic operators who collected the Tender Dossier for the above-mentioned public contract of the following:

As the Contracting Authority modified the tender conditions of the Tender Dossier (as above), it extends the time limit for receipt of tenders pursuant to s. 40 (3) of the PCA in such manner that the entire original time limit for receipt of tenders begins to run on the day this additional information is sent to all economic operators who requested the Tender Dossier.

On 3rd February 2014, the representative of the Contracting Authority sent the amended contract notice for publication, wherein the new time limit for receipt of tenders and the new date of opening the envelopes are stated.

With respect to the above procedure, the Contracting Authority extends the time limit of the contract award procedure pursuant to s. 40 (3) of the PCA as follows:

The time limit for receipt of tenders shall elapse on 11th April 2014 at 10:00 hours.

At the same time, the date of opening the envelopes with tenders shall be as follows:

The envelopes with tenders shall be opened on 11th April 2014 at 11:00 hours.

The envelopes with tenders shall be opened in the registered office of the Contracting Authority at Univerzitní 8, Plzeň, Czech Republic, in the meeting room no. R007.

In Plzeň, date 3rd February 2014

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Mgr. Helena Draslarová

on behalf of JUDr. Daniel Volopich, attorney-at-law
Advokátní kancelář Volopich, Tomšíček & spol.
acting on behalf of the representative of the Contracting
Authority on the basis of power of attorney